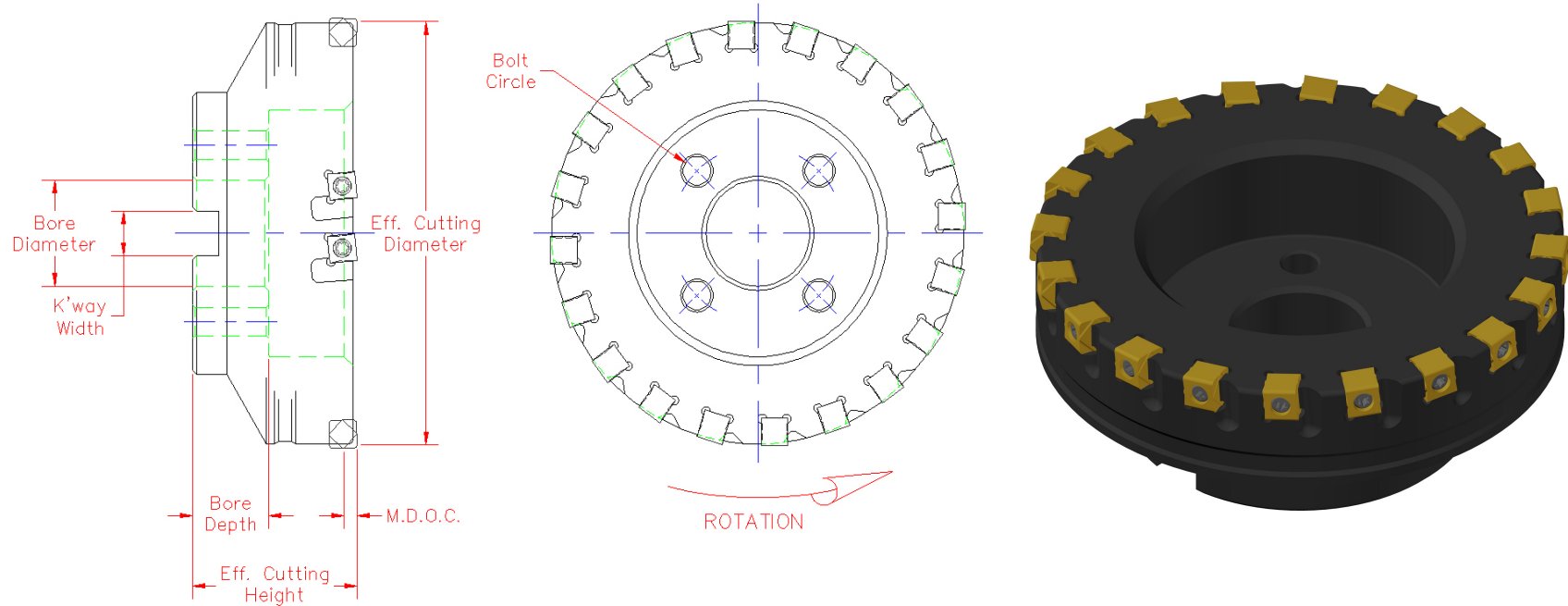


Ex-Celler-8 Face Mills



Part Number	Eff. Cutting Diameter	Eff. Cutting Height	M.D.O.C.	Number of Inserts	Bore Diameter	Bore Depth	K'way Width	K'way Length	Bolt Circle	Rotation
AFM 2006-01294	2.00	1.75	.187	6	.75	.75	5/16	thru	--	Right Hand Rotation
AFM 3010-01295	3.00	2.38		10	1.00	1.00	3/8	thru	--	
AFM 4014-01296	4.00			14	1.50	1.00	5/8	thru	--	
AFM 5018-01297	5.00			18	1.50	1.10	5/8	thru	--	
AFM 6020-01298	6.00			20	1.50	1.12	5/8	thru	--	
AFM 8028-01299	8.00			28	2.50	1.26	1	thru	4	
AFM 1034-01300	10.00			34	2.50	1.26	1	7.25	4	
AFM 1242-01301	12.00			42	2.50	1.26	1	9.50	4 & 7	
AFM 2006-01302	2.00	1.75	.187	6	.75	.75	5/16	thru	--	**Left Hand Rotation
AFM 3010-01303	3.00	2.38		10	1.00	1.00	3/8	thru	--	
AFM 4014-01304	4.00			14	1.50	1.00	5/8	thru	--	
AFM 5018-01305	5.00			18	1.50	1.10	5/8	thru	--	
AFM 6020-01306	6.00			20	1.50	1.12	5/8	thru	--	
AFM 8028-01307	8.00			28	2.50	1.26	1	thru	4	
AFM 1034-01308	10.00			34	2.50	1.26	1	7.25	4	
AFM 1242-01309	12.00			42	2.50	1.26	1	9.50	4 & 7	

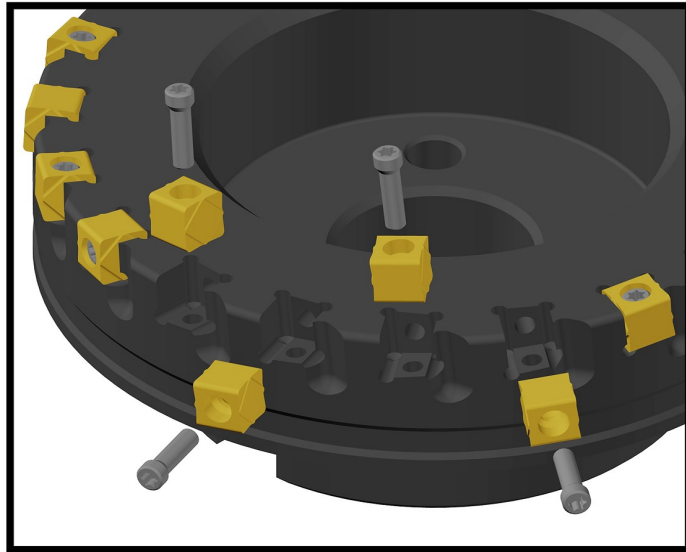
* M.D.O.C. based on a 10mm insert with a .039" radius. (For cutting depths past .187", please note on the Request for Quotation form.)

** Right Hand Rotation shown, Left Hand Rotation opposite.

*** Larger diameter dual edge face mills are available upon request.

Also available for finish applications, please note on Request for Quotation form.

Ex-Celler-8 Description



Insert and Pocket Detail



Key Features of Ex-Celler-8

- Simple and easy clamping with screw.
- 2 Differed direction of insert clamping.
- 8 indexes per insert.
- Fixed pocket design eliminates presetting, reducing set up costs.
- Able to machine at higher SFM and feed rates.
- Helps reduce burrs and tool pressure due to the excellent cutting performance of the positive chip breaker.
- Wiper inserts can be added to cutters for a smoother finish.