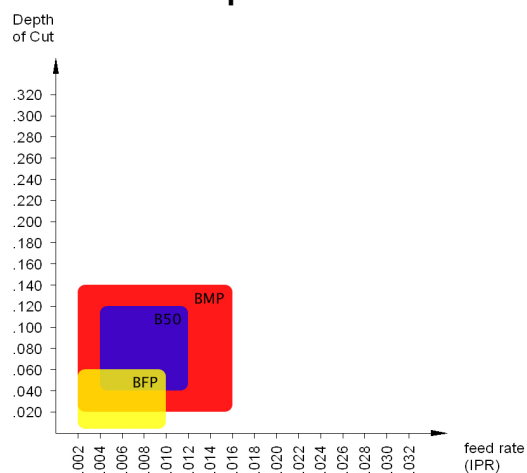


DC_T inserts for Stainless Steel

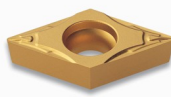
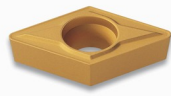
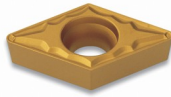
Chipbreakers



Grades

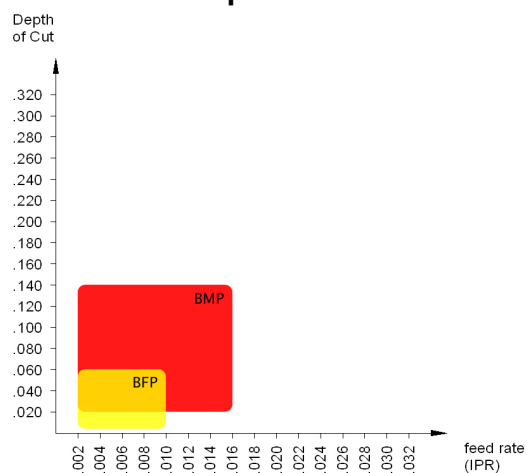
Stainless Steel	M	M05	M10	M15	M20	M25	M30	M35	M40	M45	M50	
		BP90										
		BC92										
		BC30										
				BP93								

Available Inserts

		ANSI	ISO	CVD			PVD	
				BC92	BC30		BP90	BP93
Finishing		DCGT-21.50.5-BFP	DCGT-070202-BFP					
		DCGT-21.51-BFP	DCGT-070204-BFP					
		DCGT-21.52-BFP	DCGT-070208-BFP					
		DCGT-32.50.5-BFP	DCGT-11T302-BFP					
		DCGT-32.51-BFP	DCGT-11T304-BFP					
		DCGT-32.52-BFP	DCGT-11T308-BFP					
Medium		DCMT-21.50.5-B50	DCMT-070202-B50					
		DCMT-21.51-B50	DCMT-070204-B50		•			•
		DCMT-21.52-B50	DCMT-070208-B50		•			
		DCMT-32.50.5-B50	DCMT-11T302-B50					
		DCMT-32.51-B50	DCMT-11T304-B50	•	•			•
		DCMT-32.52-B50	DCMT-11T308-B50	•	•			•
Medium		DCMT-21.50.5-BMP	DCMT-070202-BMP		•			
		DCMT-21.51-BMP	DCMT-070204-BMP	•	•		•	•
		DCMT-21.52-BMP	DCMT-070208-BMP		•			
		DCMT-32.50.5-BMP	DCMT-11T302-BMP	•	•		•	•
		DCMT-32.51-BMP	DCMT-11T304-BMP	•	•		•	•
		DCMT-32.52-BMP	DCMT-11T308-BMP	•	•		•	•

SC_T inserts for Stainless Steel

Chipbreakers



Grades

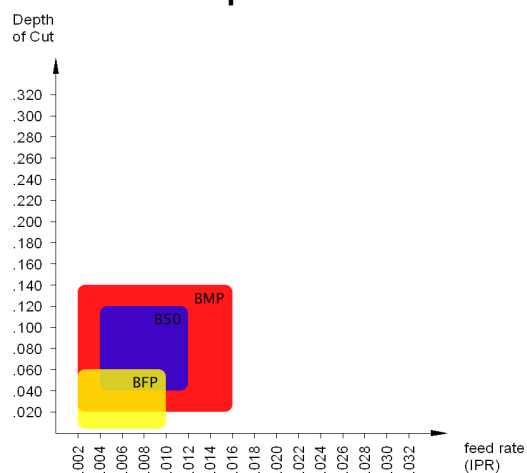
Stainless Steel	M	M05	M10	M15	M20	M25	M30	M35	M40	M45	M50
		BP90									
			BC92								
				BC30			BP93				

Available Inserts

		ANSI	ISO	CVD			PVD	
				BC92	BC30		BP90	BP93
Finishing		SCGT-32.51-BFP	SCGT-09T304-BFP					
Medium		SCMT-32.51-BMP	SCMT-09T304-BMP		•			
		SCMT-32.52-BMP	SCMT-09T308-BMP		•			
		SCMT-431-BMP	SCMT-120404-BMP					
		SCMT-432-BMP	SCMT-120408-BMP		•			

TC_T inserts for Stainless Steel

Chipbreakers



Grades

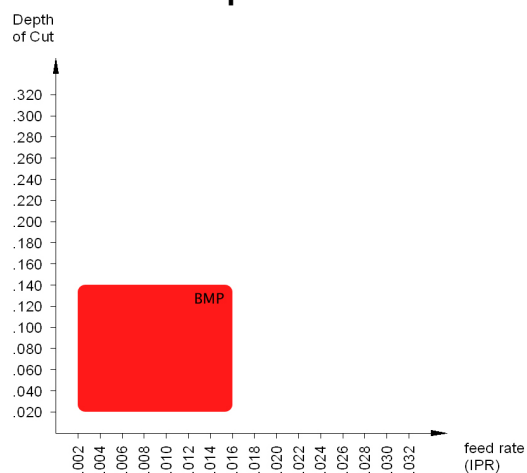
Stainless Steel	M	M05	M10	M15	M20	M25	M30	M35	M40	M45	M50	
		BP90										
		BC92										
		BC30										
		BP93										

Available Inserts

		ANSI	ISO	CVD			PVD	
				BC92	BC30		BP90	BP93
Finishing		TCGT-731-BFP	TCGT-090204-BFP					
		TCGT-21.50.5-BFP	TCGT-110202-BFP					
		TCGT-21.51-BFP	TCGT-110204-BFP					
		TCGT-21.52-BFP	TCGT-110208-BFP					
		TCGT-32.51-BFP	TCGT-16T304-BFP					
		TCGT-32.52-BFP	TCGT-16T308-BFP					
Medium		TCMT-731-B50	TCMT-090204-B50					
		TCMT-732-B50	TCMT-090208-B50					
		TCMT-21.50.5-B50	TCMT-110202-B50					
		TCMT-21.51-B50	TCMT-110204-B50		●			
		TCMT-21.52-B50	TCMT-110208-B50	●	●			●
		TCMT-32.51-B50	TCMT-16T304-B50	●	●			●
		TCMT-32.52-B50	TCMT-16T308-B50	●	●			●
Medium		TCMT-21.50.5-BMP	TCMT-110202-BMP	●	●			●
		TCMT-21.51-BMP	TCMT-110204-BMP					
		TCMT-21.52-BMP	TCMT-110208-BMP		●			
		TCMT-32.51-BMP	TCMT-16T304-BMP	●	●			
		TCMT-32.52-BMP	TCMT-16T308-BMP	●	●			

VBMT inserts for Stainless Steel

Chipbreakers



Grades

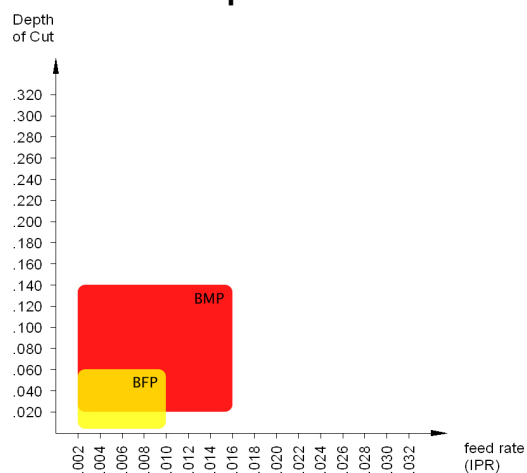
Stainless Steel	M	M05	M10	M15	M20	M25	M30	M35	M40	M45	M50
		BP90									
			BC92								
				BC30			BP93				

Available Inserts

		ANSI	ISO	CVD			PVD	
				BC92	BC30		BP90	BP93
Finishing		VBMT-21.51-BMP	VBMT-110204-BMP					
		VBMT-221-BMP	VBMT-110304-BMP					
		VBMT-222-BMP	VBMT-110308-BMP					
		VBMT-331-BMP	VBMT-160404-BMP	•	•		•	
		VBMT-332-BMP	VBMT-160408-BMP		•		•	•

VC_T inserts for Stainless Steel

Chipbreakers



Grades

Stainless Steel	M	M05	M10	M15	M20	M25	M30	M35	M40	M45	M50
		BP90									
			BC92								
				BC30			BP93				

Available Inserts

		ANSI	ISO	CVD			PVD	
				BC92	BC30		BP90	BP93
Finishing		VCGT-220.5-BFP	VCGT-110302-BFP					
		VCGT-221-BFP	VCGT-110304-BFP					
		VCGT-222-BFP	VCGT-110308-BFP					
		VCGT-331-BFP	VCGT-160404-BFP					
		VCGT-332-BFP	VCGT-160408-BFP					
Medium		VCMT-331-BMP	VCMT-160404-BMP	•	•			
		VCMT-332-BMP	VCMT-160408-BMP	•	•			