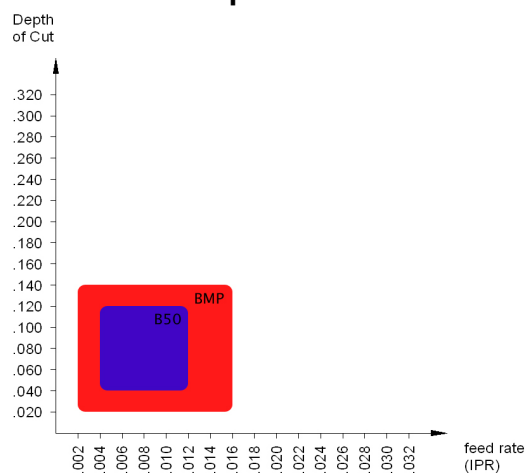


DC_T inserts for Cast Iron

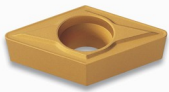
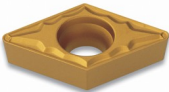
Chipbreakers



Grades

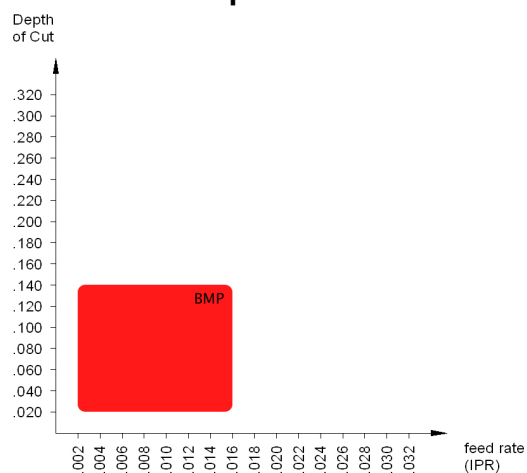
Cast Iron	K	K05	K10	K15	K20	K25	K30	K35	K40	K45	K50	
		C4	C3 (Semi-Finishing)			C2 (General)		C1 (Roughing)				
		BCK35										
		BCK65										
		BCK55										
		BCK45										

Available Inserts

		ANSI	ISO	CVD				PVD
				BCK35	BCK65	BCK55	BCK45	
Medium		DCMT-21.50.5-B50	DCMT-070202-B50					
		DCMT-21.51-B50	DCMT-070204-B50					
		DCMT-21.52-B50	DCMT-070208-B50					
		DCMT-32.50.5-B50	DCMT-11T302-B50					
		DCMT-32.51-B50	DCMT-11T304-B50		•	•		
		DCMT-32.52-B50	DCMT-11T308-B50		•	•	•	
Medium		DCMT-21.50.5-BMP	DCMT-070202-BMP					
		DCMT-21.51-BMP	DCMT-070204-BMP					
		DCMT-21.52-BMP	DCMT-070208-BMP					
		DCMT-32.50.5-BMP	DCMT-11T302-BMP					
		DCMT-32.51-BMP	DCMT-11T304-BMP	•	•	•	•	
		DCMT-32.52-BMP	DCMT-11T308-BMP		•	•	•	

SC_T inserts for Cast Iron

Chipbreakers



Grades

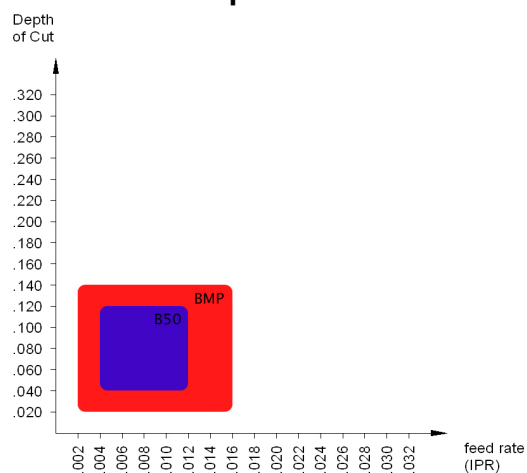
Cast Iron	K	K05	K10	K15	K20	K25	K30	K35	K40	K45	K50	
		C4	C3 (Semi-Finishing)			C2 (General)		C1 (Roughing)				
		BCK35										
		BCK65										
		BCK55										
		BCK45										

Available Inserts

		ANSI	ISO	CVD				PVD
				BCK35	BCK65	BCK55	BCK45	
Medium		SCMT-32.51-BMP	SCMT-09T304-BMP			•	•	
		SCMT-32.52-BMP	SCMT-09T308-BMP			•	•	
		SCMT-431-BMP	SCMT-120404-BMP					
		SCMT-432-BMP	SCMT-120408-BMP		•	•	•	

TC_T inserts for Cast Iron

Chipbreakers



Grades

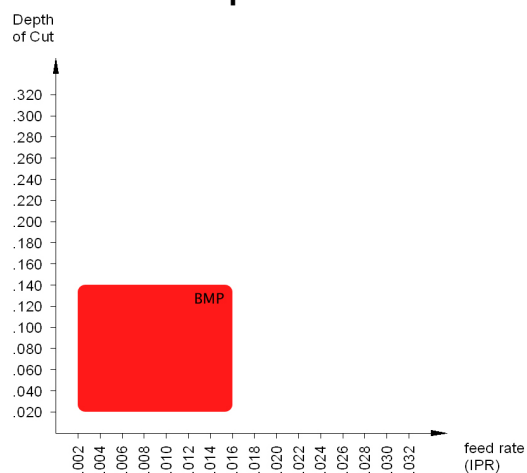
Cast Iron	K	K05	K10	K15	K20	K25	K30	K35	K40	K45	K50	
		C4	C3 (Semi-Finishing)			C2 (General)		C1 (Roughing)				
		BCK35										
		BCK65										
		BCK55										
		BCK45										

Available Inserts

		ANSI	ISO	CVD				PVD
				BCK35	BCK65	BCK55	BCK45	
Medium		TCMT-731-B50	TCMT-090204-B50		•			
		TCMT-732-B50	TCMT-090208-B50		•			
		TCMT-21.50.5-B50	TCMT-110202-B50					
		TCMT-21.51-B50	TCMT-110204-B50		•			
		TCMT-21.52-B50	TCMT-110208-B50		•			
		TCMT-32.51-B50	TCMT-16T304-B50		•			
		TCMT-32.52-B50	TCMT-16T308-B50		•			
Medium		TCMT-21.50.5-BMP	TCMT-110202-BMP					
		TCMT-21.51-BMP	TCMT-110204-BMP					
		TCMT-21.52-BMP	TCMT-110208-BMP			•		
		TCMT-32.51-BMP	TCMT-16T304-BMP		•	•	•	
		TCMT-32.52-BMP	TCMT-16T308-BMP		•	•	•	

VBMT inserts for Cast Iron

Chipbreakers



Grades

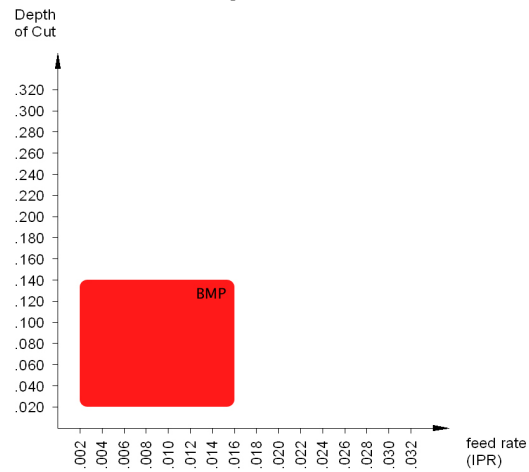
Cast Iron	K	K05	K10	K15	K20	K25	K30	K35	K40	K45	K50	
		C4	C3 (Semi-Finishing)			C2 (General)		C1 (Roughing)				
		BCK35										
		BCK65										
		BCK55										
		BCK45										

Available Inserts

		ANSI	ISO	CVD				PVD
				BCK35	BCK65	BCK55	BCK45	
Medium		VBMT-21.51-BMP	VBMT-110204-BMP					
		VBMT-221-BMP	VBMT-110304-BMP					
		VBMT-222-BMP	VBMT-110308-BMP					
		VBMT-331-BMP	VBMT-160404-BMP		•	•		
		VBMT-332-BMP	VBMT-160408-BMP			•		

VC_T inserts for Cast Iron

Chipbreakers



Grades

Cast Iron	K	K05	K10	K15	K20	K25	K30	K35	K40	K45	K50	
		C4	C3 (Semi-Finishing)			C2 (General)		C1 (Roughing)				
		BCK35										
		BCK65										
		BCK55										
		BCK45										

Available Inserts

		ANSI	ISO	CVD				PVD
				BCK35	BCK65	BCK55	BCK45	
Medium		VCMT-331-BMP	VCMT-160404-BMP			•		
		VCMT-332-BMP	VCMT-160408-BMP			•		